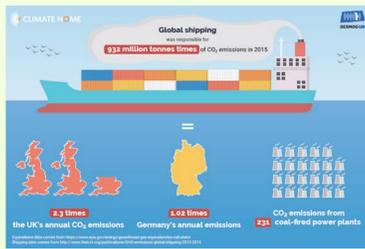


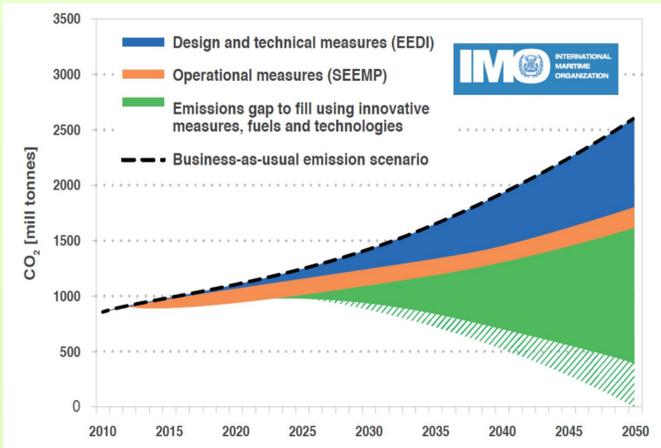
# Decarbonizing the maritime industry

The global share of CO<sub>2</sub> emissions from the shipping industry is expected to reach 17% by 2050 from approximately 2.5% currently.



A 50% reduction of total annual GHG emissions requires approximately 85% CO<sub>2</sub> reduction per ship by 2050.

For the shipping industry to deliver GHG mitigation in line with the Paris Agreement, virtually full decarbonization needs to be achieved



- No alternative to large diesel engines at least for long-distance shipping
- Switching 50% of the international marine bunker fuel mix to LNG reduces GHG emissions by only 10% (IEA, 2017)
- Non-carbon fuels (hydrogen, ammonia): Need for low-carbon hydrogen production, Global refueling infrastructure network, Safety issues (hydrogen), Poor combustion properties (ammonia)
- Potential for carbon capture on-board ships needs to take into account (energy) costs and space limitations.

## Impact

CAPEX reductions may exceed 25% (on the basis of biogas upgrading to biomethane) compared to conventional amine-based solutions.

Specific surface area of membrane systems in excess of 1000 m<sup>2</sup>/m<sup>3</sup> resulting to a ten-fold decrease in absorber size compared to conventional absorption packed columns.

Minimized environmental impact from seawater-based solvents

Assessment of carbon storage options (e.g. liquefaction, underwater storage, storage ashore)

## Commercialization

Innovative ceramic/polymeric/hybrid will open a new segment in a rapidly expanding market (expected size 2.6 billion USD by 2022 with an annual growth of 7.2%).

Over 65% of the global membrane market share is currently located outside the EU. Investment in innovation can increase the market share of EU companies.

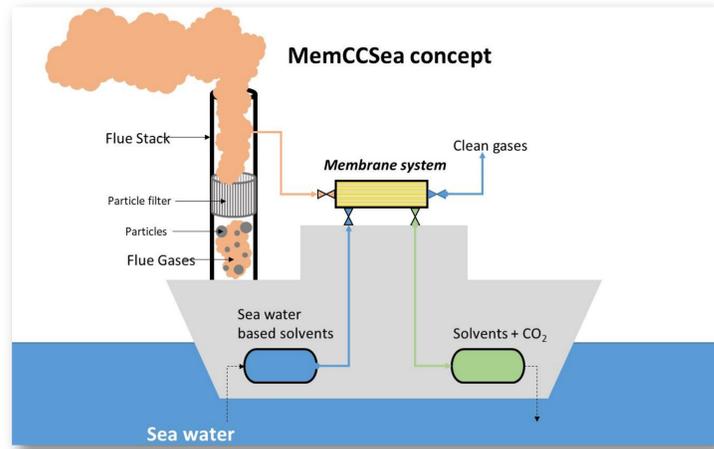
The MemCCSea membranes do not include any rare or unusual elements/components. The MemCCSea solutions (membrane synthesis, membrane evaluation protocols, solvent regeneration, system design) will be fully transferable to other CO<sub>2</sub> capture applications.



# MemCCSea

Innovative membrane systems for CO<sub>2</sub> capture and storage at sea

## Hyper compact membrane systems for flexible operational and cost-effective post-combustion CO<sub>2</sub> capture in maritime and off-shore applications.



### Key targets

Recovery of the main engine CO<sub>2</sub> emissions greater than 90%

Overall CO<sub>2</sub> emissions reduction (including added emissions by the capture plant and utilities) greater than 50%

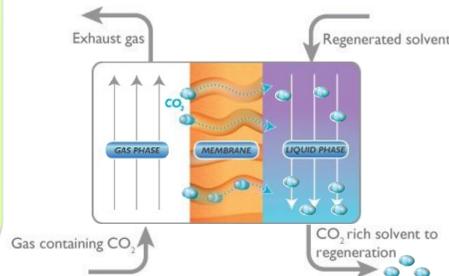
A 10-fold reduction of system volume and a reduction of operating costs greater than 25% compared to a conventional amine-based scrubbing system.

**Key innovation**  
Advanced customized ceramic and polymeric high performance, high stability membranes  
On-board membrane-based solvent regeneration

Process marinization addressing the unique challenges of maritime environment.

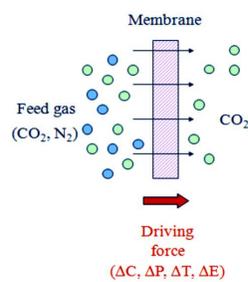
## Innovation and S&T challenges

### Gas-liquid Contactors



Cross section of a porous hollow fiber wall

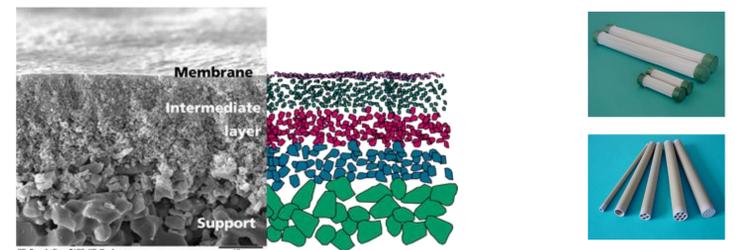
### Membrane Permeators



Cross section of a dense membrane wall

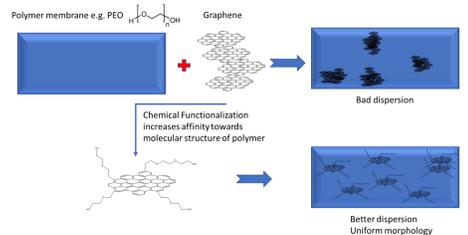
### Re-design and optimization of membranes materials

Development of customized ceramic membranes with favourable performance characteristics (hydrophobicity, LEP, pore size)

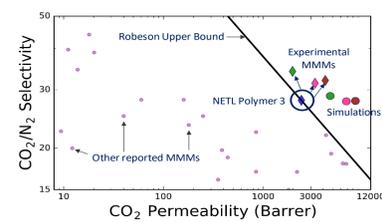


Development of novel carbon nanostructured-based materials as additives (e.g. Graphene/Graphene oxide coatings) to enhance polymeric membrane performance

Schematic representation of graphene/polymer blends



Development of mixed matrix membranes (MMM) with improved CO<sub>2</sub> separation performance (polymer/MOF filler particles)

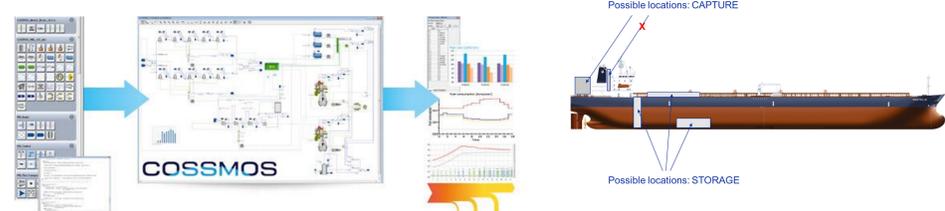


NETL MMMs show performance above the Robeson Upper Bound with ultra-high permeability.

### Process marinization

Design and utilization of environmentally-friendly, seawater-based solvents modified with CO<sub>2</sub> capture promoters (e.g. CaO, NaOH)

Address unique challenges of maritime environment (operational and safety requirements, energy efficiency, on-site solvent regeneration etc)



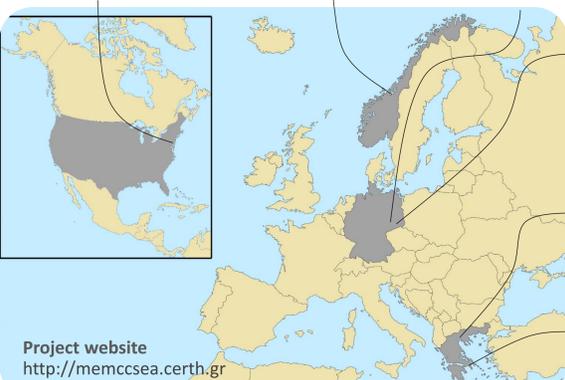
### Modelling and simulation activities

Modelling and simulation of transport phenomena in gas-liquid contactors and membrane permeators incorporating accurate material properties and physico-chemical properties of the solvent mixture.

Model-based assessment and optimization of the marine energy system with carbon capture (COSSMOS software).



Project duration  
1/11/2019 – 30/4/2022 (30M)  
Budget  
1.98 M€



Project website  
<http://memccsea.certh.gr>

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4<sup>th</sup> ACT Knowledge Sharing Workshop  
6-7 November 2019  
Athens, Greece